

**PRODUCT DATA**



**www.RichardsApex.com**

**Phone: 215-487-1100**

**V-4BM COMPOUND**

**RichardsApex** has specialized in custom formulating evaporating oils and solvent based lubricants for many years. This series has gained wide acceptance where minimal lubricity is required and a controlled residual film is desired. **V-4BM** is a low viscosity evaporating oil that is non reactive to metals.

**V-4BM** is made of ingredients that conform with FDA regulation 21 CFR 178.3910 (b) for drawing, stamping and forming metallic articles using surface lubricants.

**BENEFITS:**

- Very low viscosity
- Can be used on ferrous, nonferrous and precious metals
- Non-staining
- No sulfur or chlorine

**RECOMMENDED USES:**

- Slitting both ferrous and nonferrous thin gauge strip.
- Drawing and stamping light gauge parts, ferrous and nonferrous.
- Drawing ultra-fine wire, nonferrous and precious metals.
- Stranding and bunching of non ferrous wire.

**TYPICAL SPECIFICATIONS:**

Specific Gravity	0.77
Viscosity @ 25C	4.2 cSt
Flash Point (TCC)	144F (62C)